



SERVICE MANUAL

HF AUTOMATIC ANTENNA TUNER

AT-130
AT-130E
AT-140

INTRODUCTION

This service manual describes the latest service information for the **AT-130/AT-130E/AT-140** HF AUTOMATIC ANTENNA TUNER at the time of publication.

MODEL	SYMBOL	VERSION
AT-130	USA	U.S.A.
	USA-1	U.S.A.-1
	USA-2	U.S.A.-2
AT-130E	EUR	Europe
	EUR-1	Europe-1
AT-140	USA-3	U.S.A.-3

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

DANGER

NEVER connect the antenna tuner to an AC outlet or to a DC power supply that uses more than 16 V. This will ruin the antenna tuner.

DO NOT expose the antenna tuner to rain, snow or any liquids.

DO NOT reverse the polarities of the power supply when connecting the antenna tuner.



ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

<SAMPLE ORDER>

1140003000 IC μPD78212CW AT-130 TUNER UNIT 5 pieces
8810000660 Screw PH M4x12 SUS AT-130 Top case 10 pieces
Addresses are provided on the inside back cover for your convenience.

REPAIR NOTES

1. Make sure a problem is internal before disassembling the antenna tuner.
2. **DO NOT** open the antenna tuner until the antenna tuner is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the antenna tuner is defective.
6. **READ** the instructions of test equipment thoroughly before connecting equipment to the antenna tuner.

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SECTION 1 SPECIFICATIONS

■ GENERAL

- Number of memory channels : 45
- Frequency range : 1.6 MHz to 30 MHz with a 7 m (23 ft) or longer antenna element
- Maximum input power : 150 W PEP
100 W continuous
- Input impedance : 50 Ω
- Minimum operating input power : 5 to 15 W
- Automatic tuning time :
(General) Approx. 2 to 3 sec. (max. 15 sec.)
(Returning to a memorized frequency) Approx. 1 sec.
- Tuning accuracy (VSWR) : Less than 2.0 : 1
(after tuning; except for multiples of 1/2 λ)
- Antenna required : Marconi-type with suitable RF ground
(More than 7 m (23 ft) is suggested)
- Power supply required : DC 13.6 V ± 15 % (supplied from HF transceiver)
- Current drain : Less than 2 A
- Usable temperature range : -30°C to +60°C; -22°F to +140°F
- Dimensions (projections not included) : 230(W) × 80(H) × 340(D) mm
93/32(W) × 33/32(H) × 1313/32(D) in
- Case construction : Weatherproof
- Weight :
(AT-130/AT-140) Approx. 2.5 kg; 5 lb 8 oz
(AT-130E) Approx. 2.7 kg; 6 lb
- Control cable : OPC-420 (For [IC-77/78])
OPC-566 (For [IC-M700PRO], [IC-M710/RT])
OPC-1147 (For [IC-M802])
OPC-1186 (For [IC-F7000])

All stated specifications are subject to change without notice or obligation.

SECTION 2 INSIDE VIEW

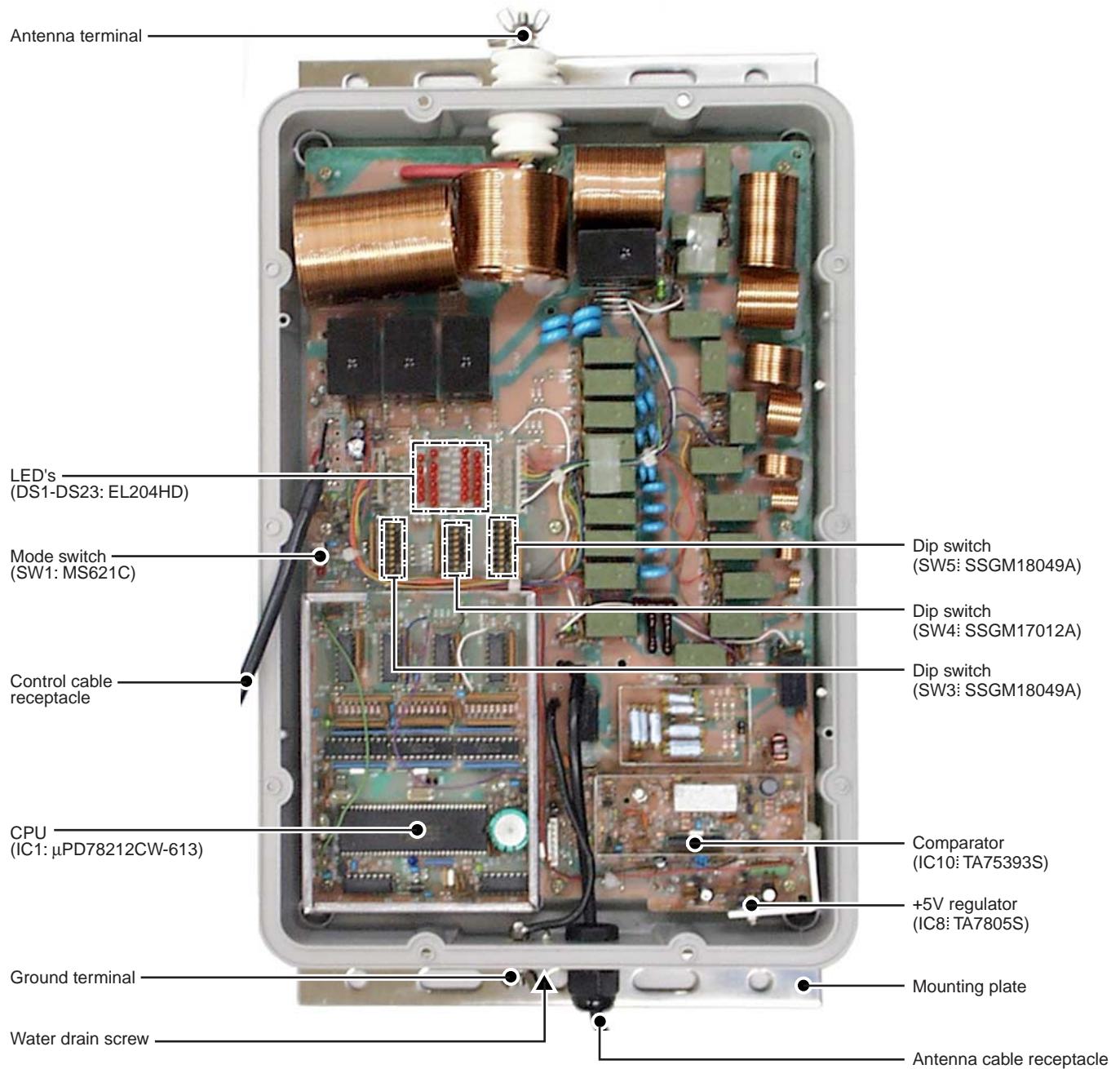


Photo: AT-140

SECTION 3 CIRCUIT DESCRIPTION

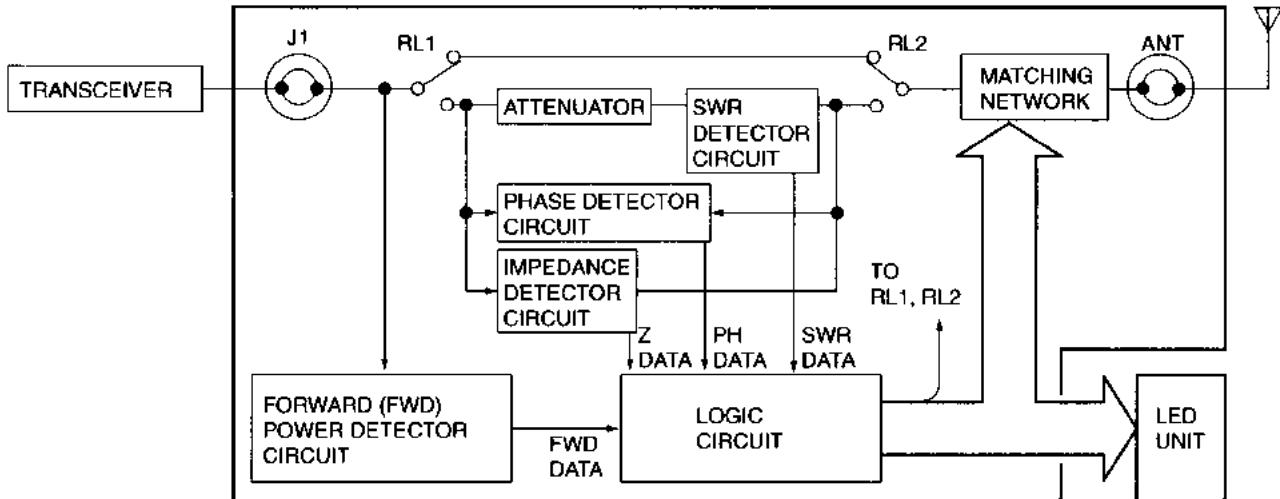
3-1 GENERAL

An 8-bit microprocessor controls the AT-130/AT-130E/AT-140. The tuner matches the antenna system to the transceiver by using four kinds of detector circuits. These circuits are:

- (1) FORWARD POWER DETECTOR
- (2) SWR DETECTOR
- (3) PHASE DETECTOR
- (4) IMPEDANCE DETECTOR

Detailed descriptions of each circuit as follows.

• GENERAL

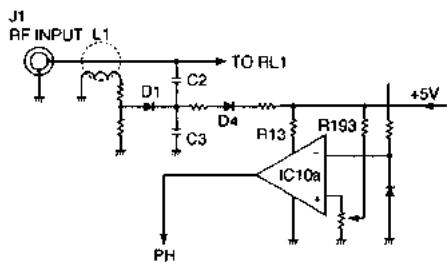


3-2 FORWARD (FWD) POWER DETECTOR CIRCUIT

This circuit ensures the input power from the transceiver is low enough to be handled by the attenuator within the tuner.

In the TUNER UNIT, L1 and D1 detects the RF input current. C2 and C3 divide the detected voltage and feed it to IC10a.

• FORWARD POWER DETECTOR CIRCUIT



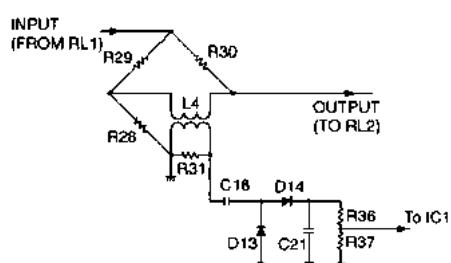
3-3 SWR DETECTOR CIRCUIT

The reflected power from the antenna system provides a detection voltage.

The voltage doubler, consisting of D13 and D14, rectifies this voltage and passes through the voltage divider formed by R36 and R37.

These SWR data from voltage divider feed into IC1, The CPU. The CPU controls the setting of the coils and capacitors in the matching network.

• SWR DETECTOR CIRCUIT

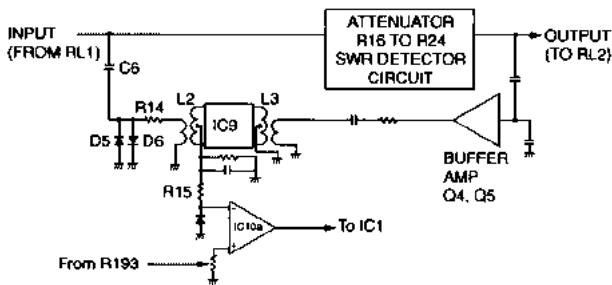


3-4 PHASE DETECTOR CIRCUIT

This circuit consists of L2, L3 and IC9. The phase detector's purpose is to detect reactance components and provide a pure resistance.

The output of IC9 is a reference voltage of approximately 4 V when the load of L3 is a pure resistance with no reactance. An inductive load produces an output voltage from IC9 which is lower than the reference voltage, whereas, a capacitive load produces an output voltage higher than the reference voltage. IC10a amplifies the output voltage and passes it to comparator IC10a.

• PHASE DETECTOR CIRCUIT



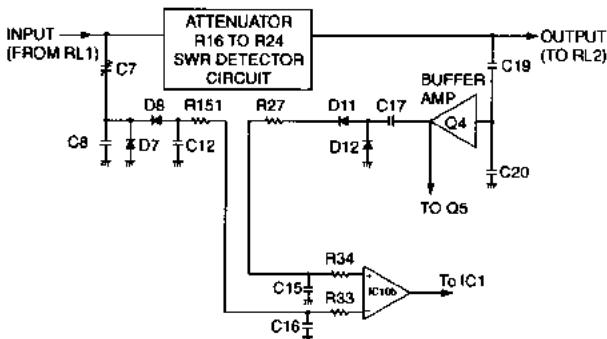
3-5 IMPEDANCE DETECTOR CIRCUIT

The tuner uses an attenuator to reduce the transmit power to a very low level. The low power minimizes the risk of interference to other stations while matching an antenna to the transmitter.

The VSWR at the input terminal is usually close to 1:1 even with a large change of impedance at the attenuator output due to the 16 dB of isolation between the input and the matching network.

The circuit uses the constant voltage at D7 and D8 on The TUNER unit as a reference. If the impedance of the attenuator output is higher than 50 Ω, the detected voltage by D11 and D12 is HIGH. If the impedance is lower than 50 Ω, the voltage is LOW. Both the reference and detected voltages feed to comparator IC10b.

• IMPEDANCE DETECTOR CIRCUIT



3-6 LOGIC CIRCUIT

IC1, The CPU, controls the antenna matching network. The CPU receives +5V through IC8 when DC power is applied to the tuner. This voltage initializes the CPU. The stored program in the Read Only Memory (ROM) IC12 sets each relay to the initial condition.

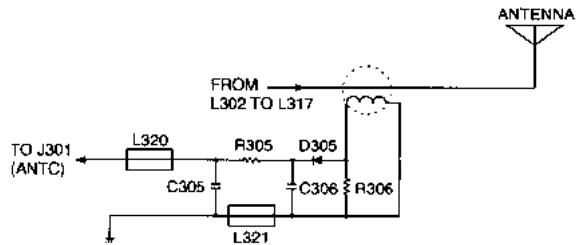
The tuning program begins only if the START line is at LOW level. RL1 and RL2 activate when RF power at the input antenna connector from the transceiver is present at an appropriate level (See Section 6-2).

The data from the previously described detectors (input RF power, reflected RF power, phase difference, impedance difference) feed into the CPU. The coil data then passes to IC4, the capacitor data to IC3 and the control data to IC2 according to the tuning program.

3-8 ANTENNA CURRENT DETECTOR CIRCUIT (MANUAL UNIT — Europe version only)

On the MANUAL UNIT, L319 detects the antenna current. D305 rectifies the detected voltage and feed it to J301 through low-pass filter comprising R305, C305 and C306.

• ANTENNA CURRENT DETECTOR CIRCUIT



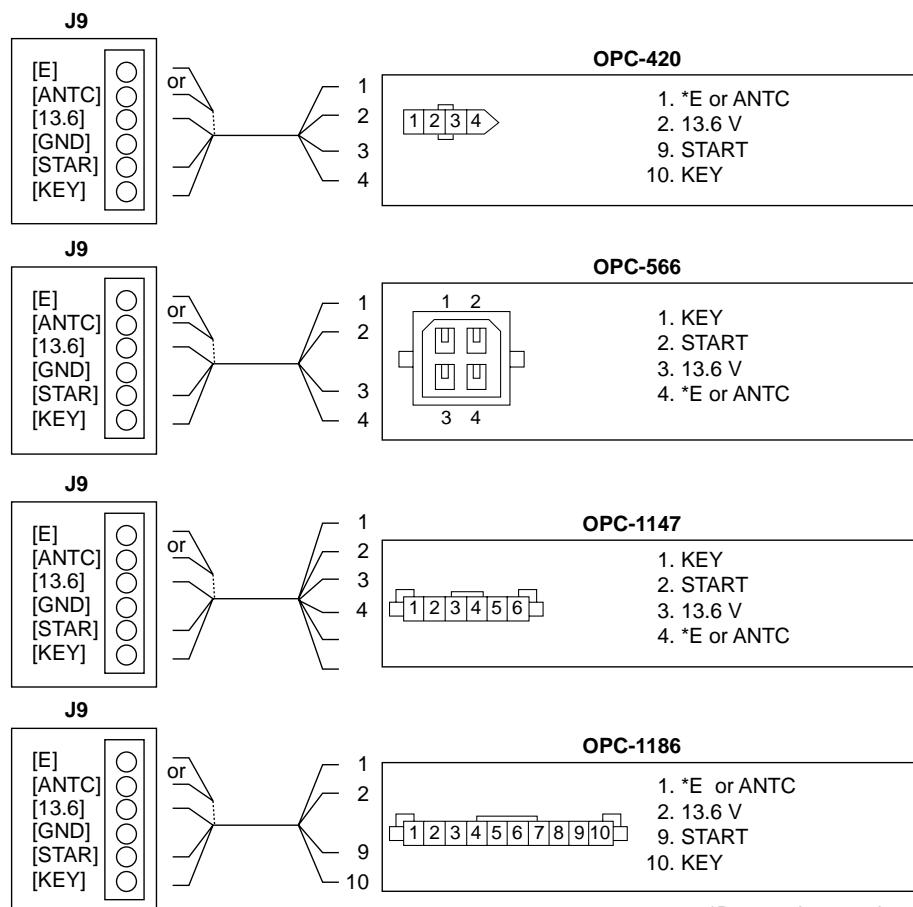
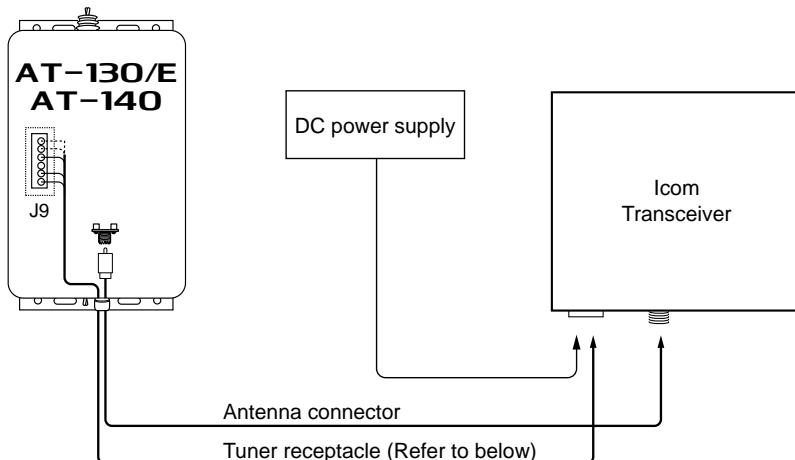
SECTION 4 ADJUSTMENT PROCEDURES

4-1 PREPARATION

■ REQUIRED TEST EQUIPMENT

EQUIPMENT	GRADE AND RANGE
DC power supply	Output voltage : Depended on connecting transceiver (Ex; 13.8 V DC) Current capacity : Depended on connecting transceiver (Ex; 30 A or more)
Oscilloscope	Frequency range : DC–20 MHz Measuring range : 0.01–10 V
Transceiver	: Icom transceiver

• CONNECTION

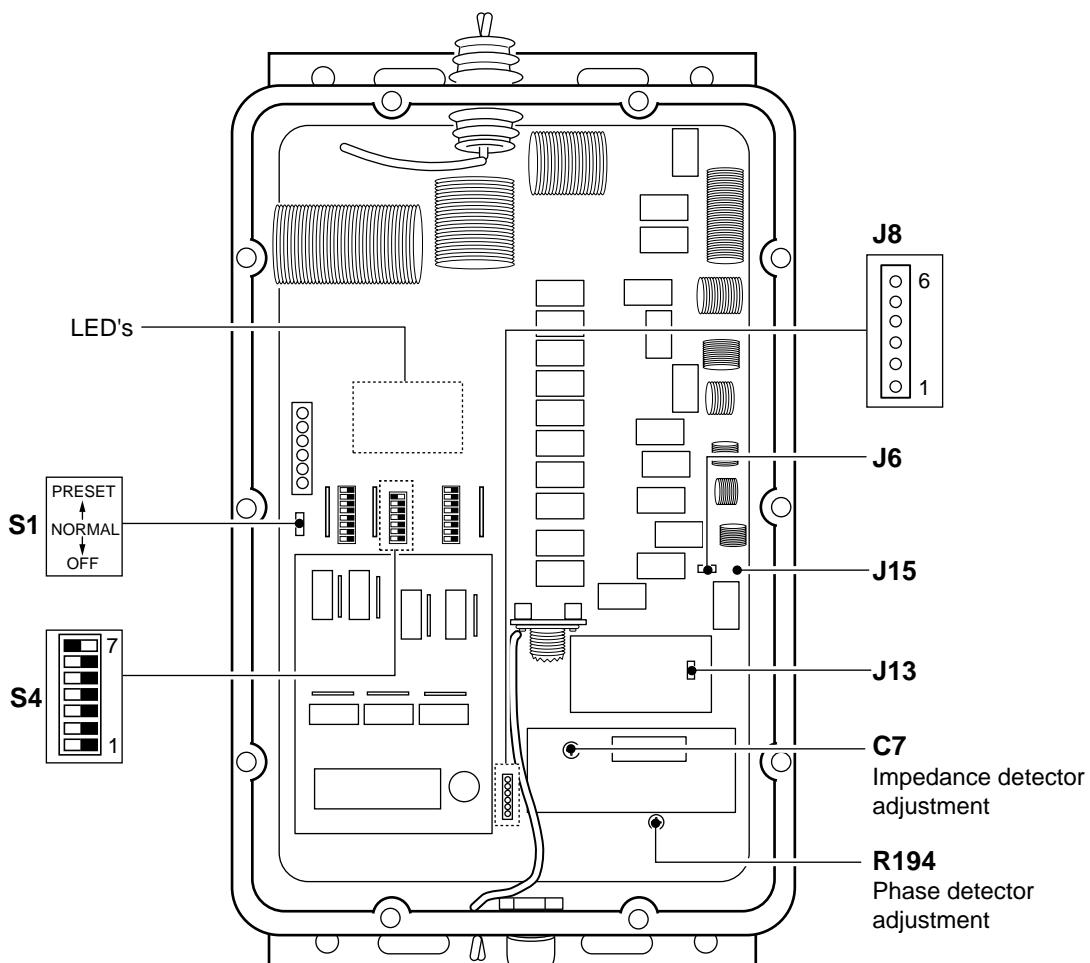


*Depended on versions

4-2 ANTENNA TUNER ADJUSTMENTS

ADJUSTMENT		ADJUSTMENT CONDITION	MEASUREMENT		VALUE	ADJUSTMENT POINT	
			UNIT	LOCATION		UNIT	ADJUST
PHASE DETECTOR CIRCUIT	1	<ul style="list-style-type: none"> • S1 : PRESET • S4-7 : OFF • Short pins of J13. • Disconnect P6 from J6. • Ground J15 with a jumper wire. • TRANSCEIVER <ul style="list-style-type: none"> Display freq. : 1.6 MHz Output power : 10 W (carrier only) Transmitting 	TUNER	Connect an oscilloscope to the check point pin 2 of J8.	5 V (Tune R194 just before droped.)	TUNER	R56
							C7
							Verify
IMPEDANCE DETECTOR CIRCUIT	2	• Same as above		Connect an oscilloscope to check point pin 3 of J8.	5 V (Tune C7 just before droped.)		
FORWARD DETECTOR CIRCUIT	3	• Same as above		Connect an oscilloscope to check point pin 1 of J8.	1.4 – 2.4 V		Verify
SWR DETECTOR CIRCUIT	4	• Same as above		Connect an oscilloscope to check point pin 4 of J8.	0 – 0.1 V		Verify

NOTE: • After adjustment, remove the jumper wires from J15 and ground.
 • After adjustment, Disconnect pins of J13.
 • After adjustment, reconnect P6 to J6 and set S1 to [NORMAL] position.



[TUNER UNIT]

REF NO.	ORDER NO.	DESCRIPTION		M.
WS1	8970020241	OTHER	EX1157 J BOARD SET-1 (10)/TU	T
WS2	8600030510	OTHER	EX1157 J03TU [OTHER]	T
	8970020250	OTHER	EX1157 J LEAD SET (3) /TU [AT-130E]	T
WS3	8600030510	OTHER	EX1157 J03TU [AT-130E]	T
	8600030520	OTHER	EX1157 J02TU [OTHER]	T
WS4	8600030520	OTHER	EX1157 J02TU [AT-130E]	T
	8970020260	OTHER	EX1157 J LEAD SET (2) /TU [OTHER]	T
WS5	8600030530	OTHER	EX1157 P01TU [AT-130E]	T
EP1	0910037487	PCB	B 3678G	
EP2	9030602001	TUBE	IRRAX 1 (d) L=10 mm	T
EP3	9029403902	TUBE	IRRAX 1 (d) L=5 mm	T
EP4	0910037981	PCB	B 3758A [AT-130/E] only	

[MANUAL UNIT]

REF NO.	ORDER NO.	DESCRIPTION		M.
RL304	6330000570	RELAY	AR-39251	T
J301	6510002250	CONNECTOR	TL25P03V1	T
J302	6910003160	CONNECTOR	IMSA-9202B-2-08T	T
J303	6510003100	CONNECTOR	RT01T-1.3B	T
J305	6510003100	CONNECTOR	RT01T-1.3B	T
J307	6510006600	CONNECTOR	RT01N-2.3A	T
J308	6510006600	CONNECTOR	RT01N-2.3A	T
J309	6510006600	CONNECTOR	RT01N-2.3A	T
J310	6510006600	CONNECTOR	RT01N-2.3A	T
J311	6510006600	CONNECTOR	RT01N-2.3A	T
J312	6510006600	CONNECTOR	RT01N-2.3A	T
J313	6510006600	CONNECTOR	RT01N-2.3A	T
J314	6510006600	CONNECTOR	RT01N-2.3A	T
J315	6510006600	CONNECTOR	RT01N-2.3A	T
J316	6510006600	CONNECTOR	RT01N-2.3A	T
J317	6510006600	CONNECTOR	RT01N-2.3A	T
J318	6510006600	CONNECTOR	RT01N-2.3A	T
J319	6510006600	CONNECTOR	RT01N-2.3A	T
J320	6510006600	CONNECTOR	RT01N-2.3A	T
J321	6510006600	CONNECTOR	RT01N-2.3A	T
J322	6510006600	CONNECTOR	RT01N-2.3A	T
J323	6510006600	CONNECTOR	RT01N-2.3A	T
P301	6910003120	CONNECTOR	IMSA-9206H-T	T
P302	6910003120	CONNECTOR	IMSA-9206H-T	T
P303	6910003120	CONNECTOR	IMSA-9206H-T	T
P304	6910003120	CONNECTOR	IMSA-9206H-T	T
W304	9054500720	WIRE	76/98/040/X98/X98	T
WS1	8970020270	OTHER	EX1157 J LEAD SET (3) /MN	T
WS2	8600030540	OTHER	EX1157 P305MN	T
EP301	0910015134	PCB	B 1238D	
R301	7010001000	RESISTOR	R25XJ 56 Ω	T
R302	7010001000	RESISTOR	R25XJ 56 Ω	T
R303	7010001000	RESISTOR	R25XJ 56 Ω	T
R304	7010000940	RESISTOR	R25XJ 18 Ω	T
R305	7010001340	RESISTOR	R25XJ 33 kΩ	T
R306	7070000341	RESISTOR	ERG1SJ 330 (33 Ω)	T
C301	4010000520	CERAMIC	DD107-601 B 472K 50V	T
C302	4010000520	CERAMIC	DD107-601 B 472K 50V	T
C303	4010000520	CERAMIC	DD107-601 B 472K 50V	T
C304	4010000520	CERAMIC	DD107-601 B 472K 50V	T
C305	4010000520	CERAMIC	DD107-601 B 472K 50V	T
C306	4010000420	CERAMIC	DD107-601 SL 391J 50V	T
C309	4320000661	DIP MICA	KD20C 122J5A	T
C310	4320000681	DIP MICA	KD19C 681J5A	T
C311	4320000651	DIP MICA	KD20C 102J5A	T
C312	4010004260	CERAMIC	DE0907 SL 820J 3KV	T
C313	4010004260	CERAMIC	DE0907 SL 820J 3KV	T
C314	4010004260	CERAMIC	DE0907 SL 820J 3KV	T
C315	4010004250	CERAMIC	DE1007 SL 101J 3KV	T
C316	4010004250	CERAMIC	DE1007 SL 101J 3KV	T
C317	4010004250	CERAMIC	DE1007 SL 101J 3KV	T
C318	4010004290	CERAMIC	DE1310 SL 181J 3KV	T
C319	4010004290	CERAMIC	DE1310 SL 181J 3KV	T
C320	4010005010	CERAMIC	DE1105 SL 331J 1KV	T
C321	4010005080	CERAMIC	DEA1X3F470JC3B (DE0707SL470J)	T
RL301	6330000840	RELAY	G2R-1 DC12V	T
RL302	6330000840	RELAY	G2R-1 DC12V	T
RL303	6330000840	RELAY	G2R-1 DC12V	T

M.=Mounted side (T: Mounted on the Top side, B: Mounted on the Bottom side)

S.=Surface mount

SECTION 6 MECHANICAL PARTS

[CHASSIS PARTS]

REF. NO.	ORDER NO.	DESCRIPTION	QTY.
W501	8900011380	Cable OPC-1146 [AT-140] only	1
W502	8900011400	Cable OPC-1164 [AT-140] only	1
EP501	6910000880	Sheet NC-1 (SUS) [AT-130/E] only	1
EP502	6910000880	Sheet NC-1 (SUS) [AT-130/E] only	1
MP501	8310006540	High voltage waring seal	1
MP502	8010003411	Case (A)-1 [USA][EUR][USA-2]	1
	8010016911	Case (I)-1 [USA-1][EUR-1]	1
	8010019030	1157 U-case [AT-140]	1
MP503	8010003331	Case (B)-1 [USA][EUR][USA-2]	1
	8010016921	Case (J)-1 [USA-1][EUR-1]	1
	8010019020	1157 L-case [AT-140]	1
MP504	8930006900	Mounting plate	2
MP505	8930006540	Waterproof seal	1
MP506	8930002800	O ring (G)	2
MP507	8930006550	Sealing washer (A) [AT-130/E] only	1
MP508	8930006560	Sealing washer (C)	1
MP509	8930006570	Sealing washer (D)	4
MP510	6910000470	Pair insulator	1
MP512	8310027360	1157 caution seal (P) [AT-130] only	1
	8310053950	Caution seal (P) [AT-140] only	1
MP517	8810000620	Screw PH M3 × 13 SUS [AT-130/E] only	1
MP518	8830000230	Nut M3 SUS [AT-130/E] only	1
MP519	8810003480	Hexagon bolt M5 × 60 SUS	1
MP520	8860000160	Earth lug B8 (M5) AG BS	1
MP521	8850000500	Spring washer M5 SUS	1
MP522	8850000180	Flat washer M5 SUS	1
MP523	8830000250	Nut M5 SUS	1
MP524	8860000190	Earth lug (M5) AG BS	1
MP525	8850000600	Gear Washer M5 SUS	1
MP526	8830000370	Wing nut M5 SUS	1
MP527	8810003470	Hexagon bolt M5 × 20 SUS	1
MP528	8860000160	Earth lug B8 (M5) AG BS	1
MP529	8850000500	Spring washer M5 SUS	1
MP530	8850000180	Flat washer M5 SUS	1
MP531	8830000250	Nut M5 SUS	1
MP532	8860000190	Earth lug D5 (M5) AG BS	1
MP533	8850000600	Gear Washer M5 SUS	1
MP534	8830000370	Wing nut M5 SUS	1
MP535	8810002800	Screw trass head M5 × 10 SUS	4
MP536	8810000660	Screw PH M4 × 14 SUS	10
MP537	8810001480	Screw PH A M5 × 10 SUS	2
MP538	8810001690	Screw PH B0 3 × 8 (PL) [AT-130E]	6
	8810001690	Screw PH B0 3 × 8 (PL) [AT-130/140]	9
MP539	8830000240	Nut M4 SUS	10
MP541	8930006570	Sealing washer (D)	1
MP544	8930006570	Sealing washer (D)	1
MP545	8930006550	Sealing washer (A) [AT-130/E] only	1
MP546	8810000620	Screw PH M3 × 16 SUS [AT-130/E] only	1
MP547	8830000230	Nut M3 SUS [AT-130/E] only	1
MP548	8930010360	Spacer D=4 L=28 T=0.6 [AT-130E] only	3
MP549	8810004260	Screw PH B1 M3 × 40 [AT-130E] only	3
MP550	8850000130	Flat washer M3 NI BS [AT-130E] only	3
MP551	8950001980	Cable tie-140 [AT-140] only	1
MP552	6910014570	Super ground (FGA13-08B) [AT-140] only	1
MP553	6910014570	Super ground (FGA13-08B) [AT-140] only	1

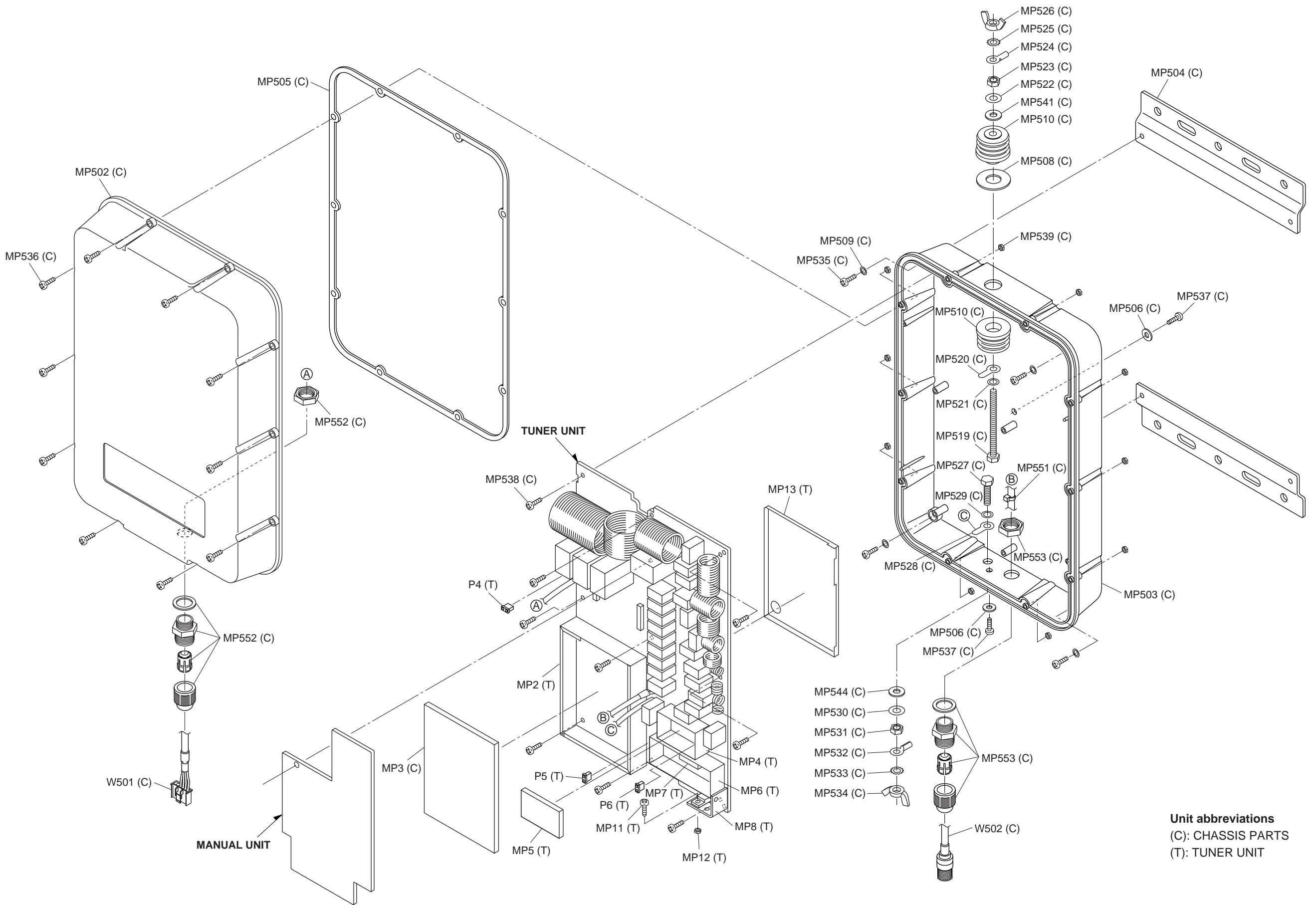
[TUNER UNIT]

REF. NO.	ORDER NO.	DESCRIPTION	QTY.
MP1	8930006910	Connector angle [AT-130/E] only	1
MP2	8510000821	RF case (B)-1	1
MP3	8510000840	RF case (B) upper cover	1
MP4	8510001081	Shield case (A)-1	1
MP5	8510001101	Shied case (A) cover (A)-1	1
MP6	8510004810	545 shield case	1
MP7	8510002020	MIX shield case	1
MP8	8410000100	DR heatsink	1
MP9	8810003170	Setscrew A M3 × 8 [AT-130/E] only	2
MP10	8810003160	Setscrew A M3 × 6 [AT-130/E] only	2
MP11	8810003180	Setscrew A M3 × 10	1
MP12	8830000190	Nut M3 NI BS	1
MP13	8510003350	RF case (B) lower case (A)	1
MP16	8860000130	Earth lug B5 (M3) AG BS [AT-130/E] only	1
MP17	8860000130	Earth lug B5 (M3) AG BS [AT-130E] only	1
MP18	8930000230	Stat (S) [AT-130E] only	1
MP19	8830000190	Nut M3 NI BS [AT-130E] only	1
MP20	8930017190	Earth spring (F) [USA-1][EUR-1] only	2
MP21	8810003290	Setscrew B M3 × 6 [AT-130E] only	1
MP22	8930004041	TR terminal-1 [AT-140] only	1
MP23	8930004041	TR terminal-1 [AT-140] only	1

[ACCESSORIES]

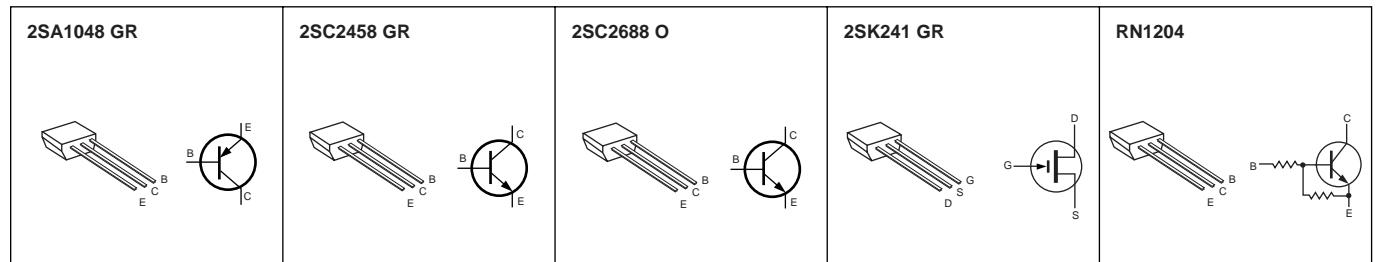
REF. NO.	ORDER NO.	DESCRIPTION	QTY.
W701	8900004200	Cable OPC-412	1
MP701	8820000440	U-bolt A SUS	2
MP702	8010000110	U-bolt plate	2
MP703	8830000260	Nut M6 SUS	4
MP704	8850000510	Spring washer M6 SUS	4
MP705	8850000190	Flat washer M6 SUS	4
MP706	8810001500	Screw PH A M6 × 30 SUS	4
MP707	8810003500	Hexagon bolt M6 × 50 SUS	4
MP708	8850000200	Flat washer M6 SUS	8
MP709	8830000260	Nut M6 SUS	4
MP710	8850000510	Spring washer M6 SUS	4
MP711	6950000010	Waterproof cap	1

Screw abbreviations A,B0,B1: Self-tapping
 PH: Pan head BS: Brass
 NI: Nickel SUS: Stainless

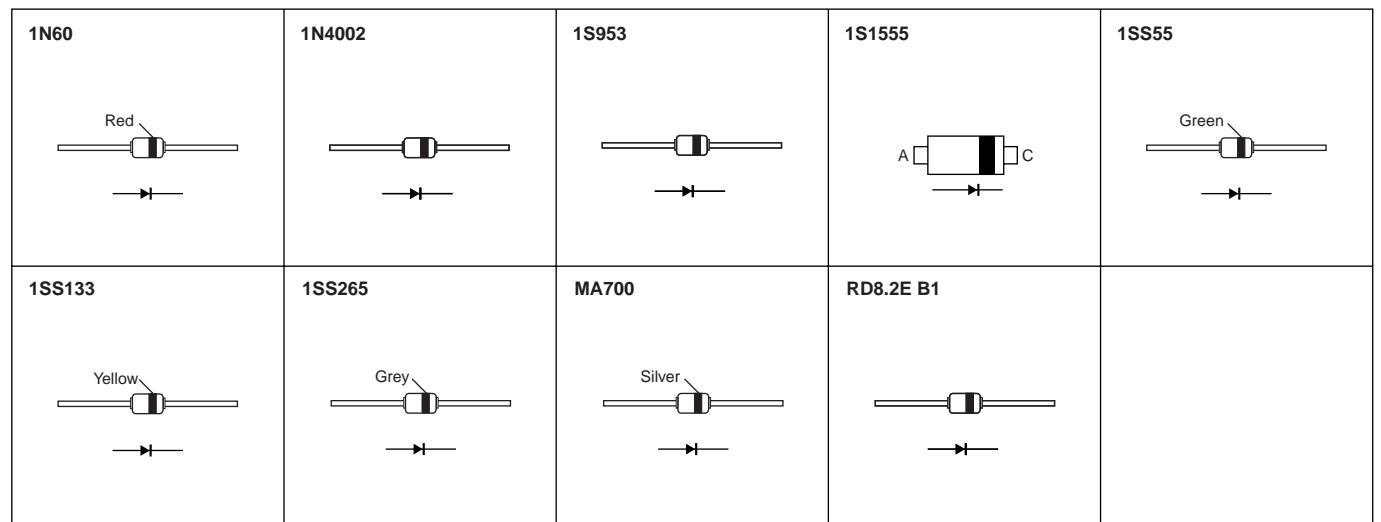


SECTION 7 SEMI-CONDUCTOR INFORMATION

• TRANSISTORS AND FET'S

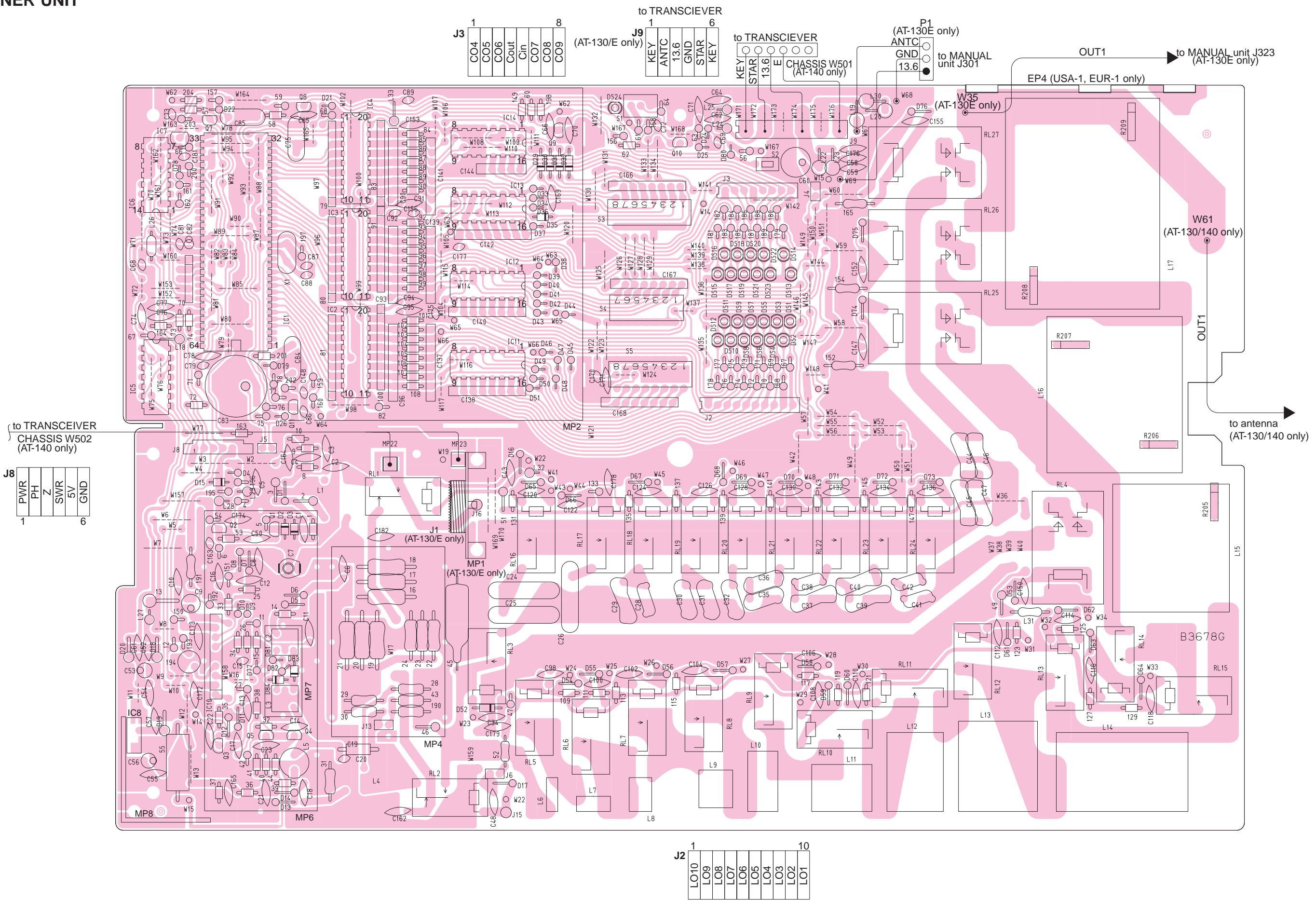


• DIODES

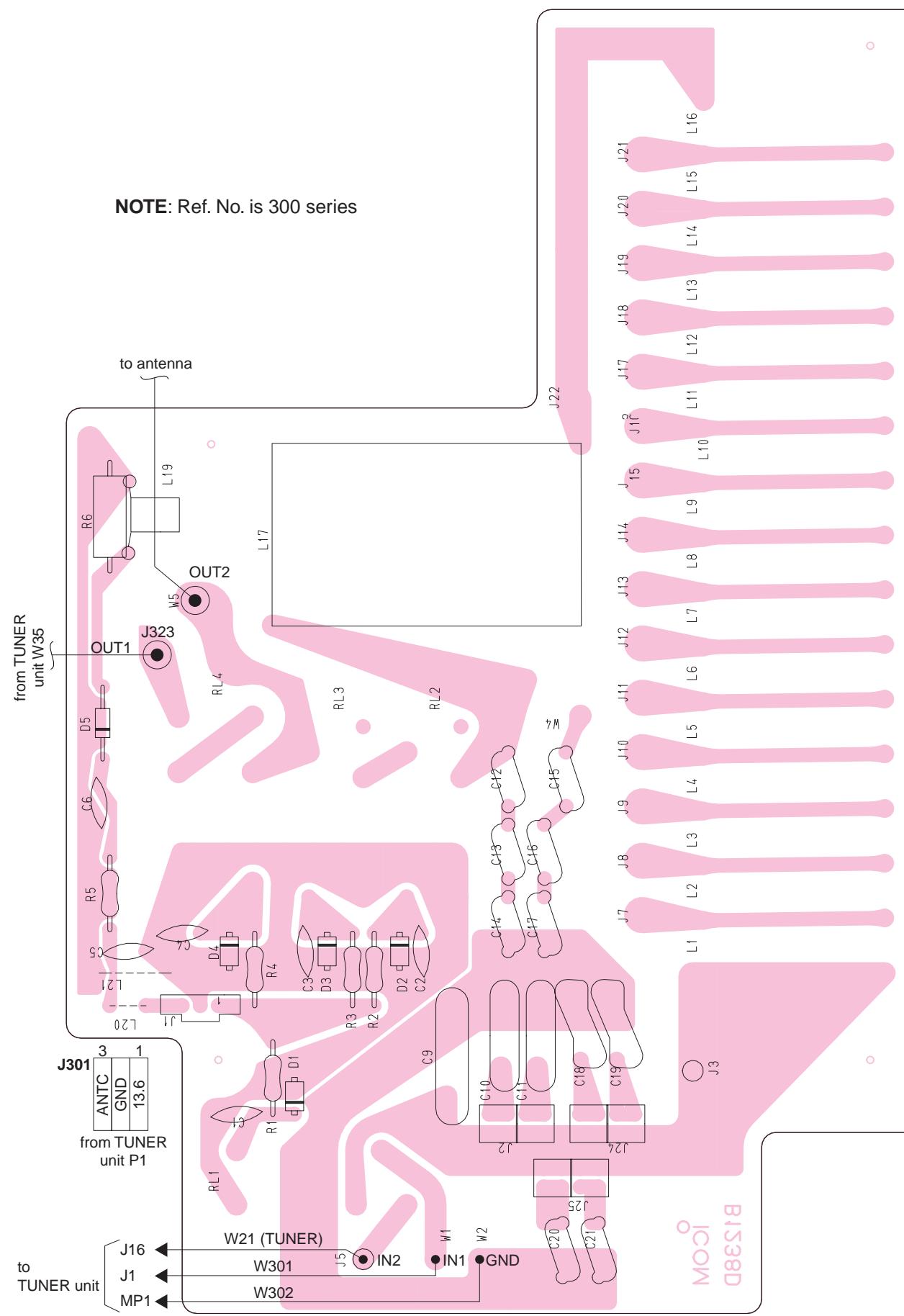


SECTION 8 BOARD LAYOUTS

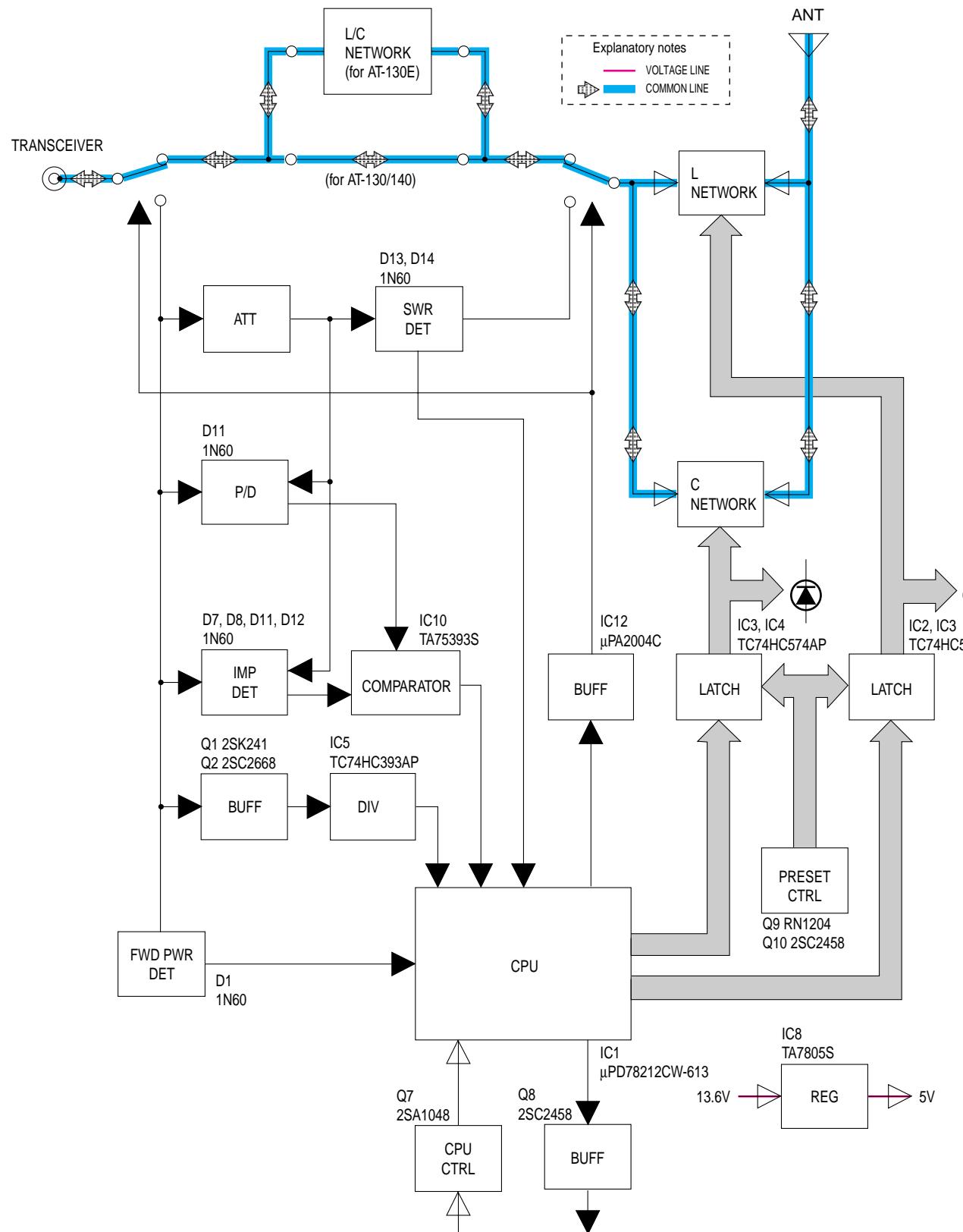
8-1 TUNER UNIT



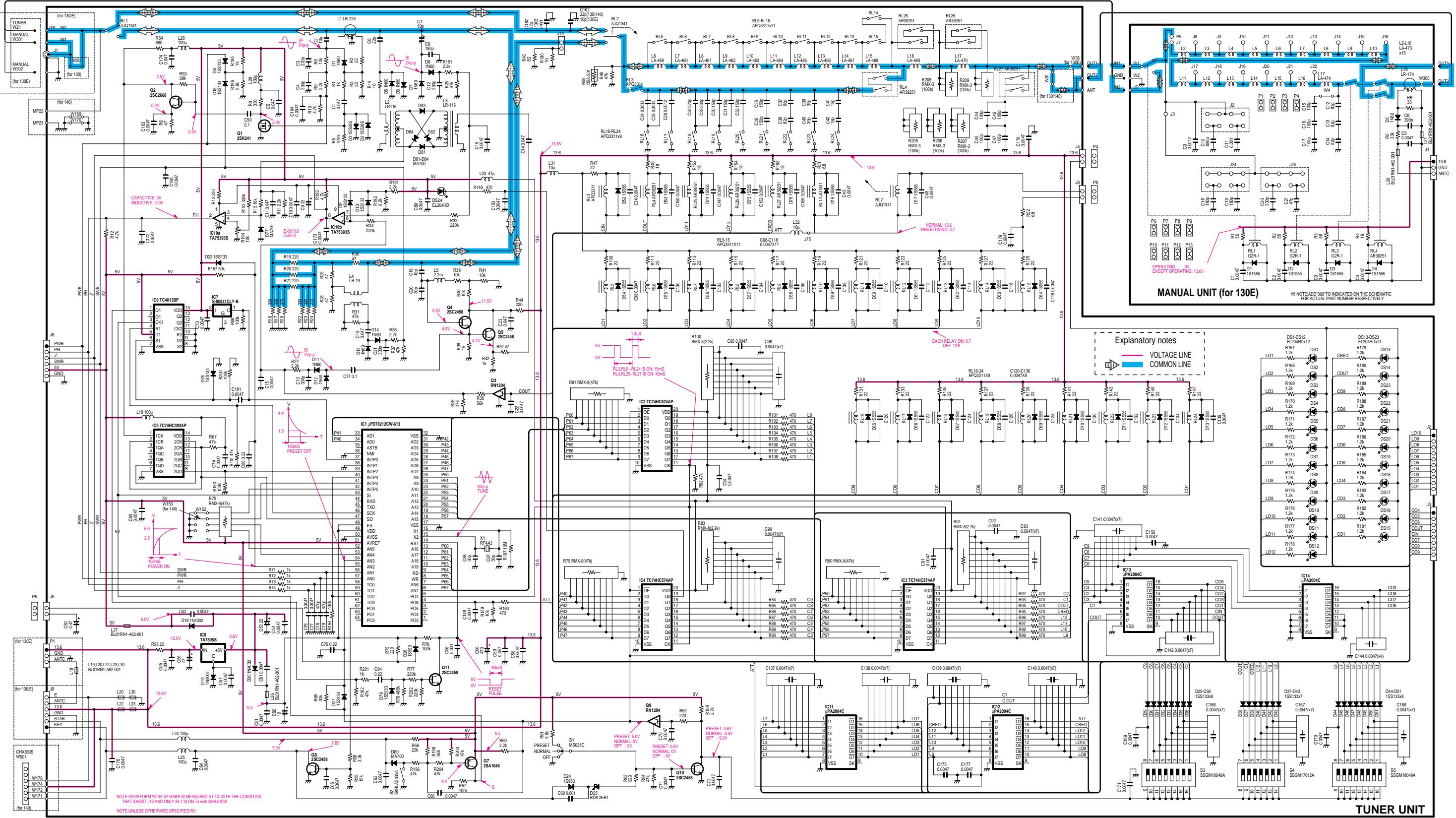
8-2 MANUAL UNIT (AT-130E ONLY)



SECTION 9 BLOCK DIAGRAM



SECTION 10 VOLTAGE DIAGRAM



Icom Inc.

1-1-32, Kamiminami, Hirano-ku, Osaka 547-0003, Japan
Phone : +81 (06) 6793 5302
Fax : +81 (06) 6793 0013
URL : <http://www.icom.co.jp/world/index.html>

Icom America Inc.

<Corporate Headquarters>
2380 116th Avenue N.E., Bellevue, WA 98004, U.S.A.
Phone : +1 (425) 454-8155 Fax: +1 (425) 454-1509
URL : <http://www.icomamerica.com>
E-mail : sales@icomamerica.com
<Customer Service>
Phone : +1 (425) 454-7619

Icom Canada

Glenwood Centre #150-6165
Highway 17 Delta, B.C., V4K 5B8, Canada
Phone : +1 (604) 952-4266 Fax: +1 (604) 952-0090
URL : <http://www.icomcanada.com>
E-mail : info@icomcanada.com

Icom (Australia) Pty. Ltd.

A.B.N. 88 006 092 575
290-294 Albert Street, Brunswick, Victoria, 3056, Australia
Phone : +61 (03) 9387-0666 Fax: +61 (03) 9387-0022
URL : <http://www.icom.net.au>
E-mail : sales@icom.net.au

Icom New Zealand

146A Harris Road, East Tamaki,
Auckland, New Zealand
Phone : +64 (09) 274 4062 Fax: +64 (09) 274 4708
URL : <http://www.icom.co.nz>
E-mail : inquiries@icom.co.nz

Beijing Icom Ltd.

1305, Wanshang Plaza, Shijingshan Road, Beijing China
Phone : +86 (010) 6866 6337 Fax: +86 (010) 6866 3553
URL : <http://www.bjicom.com>
E-mail : bjicom@bjicom.com

Icom (Europe) GmbH

Communication Equipment
Himmelgeister Str. 100, D-40225 Düsseldorf, Germany
Phone : +49 (0211) 346047 Fax: +49 (0211) 333639
URL : <http://www.icomeurope.com>
E-mail : info@icomeurope.com

Icom Spain S.L.

Ctra. de Gracia a Manresa Km. 14,750
08190 Sant Cugat del Vallès Barcelona, SPAIN
Phone : +34 (93) 590 26 70 Fax: +34 (93) 589 04 46
URL : <http://www.icomspain.com>
E-mail : icom@icomspain.com

Icom (UK) Ltd.

Unit 9, Sea St., Herne Bay, Kent, CT6 8LD, U.K.
Phone : +44 (01227) 741741 Fax: +44 (01227) 741742
URL : <http://www.icomuk.co.uk>
E-mail : info@icomuk.co.uk

Icom France S.a

Zac de la Plaine, 1, Rue Brindejonc des Moulinais
BP 5804, 31505 Toulouse Cedex, France
Phone : +33 (5) 61 36 03 03 Fax: +33 (5) 61 36 03 00
URL : <http://www.icom-france.com>
E-mail : icom@icom-france.com

Asia Icom Inc.

6F No.68, Sec. 1 Cheng-Teh Road, Taipei, Taiwan, R.O.C.
Phone : +886 (02) 2559 1899 Fax: +886 (02) 2559 1874
URL : <http://www.asia-icom.com>
E-mail : sales@asia-icom.com

Icom Polska

Sopot, 3 Maja 54 Poland
Phone : +48 (58) 550 7135 Fax: +48 (58) 551 0484
E-mail : icompolska@icompolska.com.pl

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